

## Laboratory Vacuum Systems

*Please read and save these instructions. Read carefully before attempting to assemble, install, operate or maintain the product described. Protect yourself and others by observing all safety information. Failure to comply with instructions could result in personal injury and/or property damage! Retain instructions for future reference.*

### DESCRIPTION

#### GENERAL

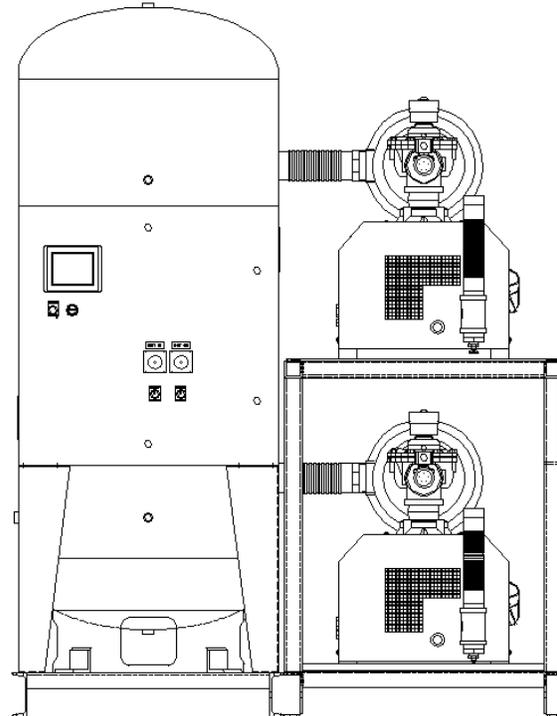
Powerex Laboratory Vacuum Systems are designed to provide a vacuum source for laboratories and other operations requiring a reliable, proven vacuum producer. The systems include electric motor driven vacuum pumps, of either oil less or lubricated vane construction, particle filtration, vacuum receivers, piping and controls. Various options are available to make the system suit your needs, including electric or pneumatic assisted auto-purge.

The lubricated vane compressors are factory filled with full synthetic paupalphaelefin (PAO) oil for wear resistance, sealing and cooling. The full synthetic oil is selected to give long service in most applications. Oil condition and filter condition should be monitored and action taken as appropriate based on whatever conditions are encountered during service.

Oil less vacuum pumps are claw type sets, with synchronizing gearboxes utilizing synthetic gear oil for long life and reliability.

The system vacuum receiver dampens pulsations and helps even out rapid transients in vacuum demand. It is not intended to act as a liquid separator or knock out. Receiver manual or auto drains are intended for use when incidental liquid accumulation occurs in the receiver. Separate liquid separators are available as an option and if liquid enters the pumps during service they will be damaged.

All of the controls have automatic pump alteration and minimum run timers so that usage is equalized on multi pump systems and to prevent motor overload and damage from too frequent starting. Auto purge controls are available as an option for those processes requiring a fresh air flush before shutting down the off load pumps. The minimum run and auto purge functions are combined in the control as appropriate.



### SPECIFICATIONS

Product	Laboratory Vacuum Systems
Operating Voltages	208V, 230V, 460V
Control Panel	UL508A
Motor	TEFC Electric Motor
Tank	ASME Rated for 200 psi MAWP
Drive	Direct
Tank Sizes	60 Gallon to 200 Gallon
Performance	See Cut Sheet

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## SAFETY GUIDELINES

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**A SEPARATE SAFETY BOOKLET IS PROVIDED ALONG WITH THIS MANUAL. READ AND UNDERSTAND THE SAFETY BOOKLET.** This manual contains information that is very important to know and understand. This information is provided for SAFETY and to PREVENT EQUIPMENT PROBLEMS. To help recognize this information, observe the following symbols. MAKE SURE EVERYONE OPERATING OR SERVICING THE COMPRESSOR READS AND UNDERSTANDS ALL THE INFORMATION PROVIDED.

**⚠ DANGER** *Danger indicates an imminently hazardous situation which, if not avoided, WILL result in death or injury.*

**⚠ WARNING** *Warning indicates a potentially hazardous situation which, if not avoided, COULD result in death or serious injury.*

**⚠ CAUTION** *Caution indicates a potentially hazardous situation which, if not avoided, MAY result in minor or moderate injury.*

**NOTICE** *Notice indicates important information, that if not followed, may cause damage to equipment.*

### UNPACKING

Immediately upon receipt of the vacuum system, inspect for any damage which may have occurred during shipment. Repair or replace damaged items before use. The name-plate should be checked to verify the correct model and voltage.

**⚠ WARNING** *Do not operate unit if damaged during shipping, handling or use. Damage may result in bursting and cause injury or property damage.*

## COMPONENTS

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### VACUUM PUMPS

Powerex laboratory vacuum systems use electric motor driven lubricated rotary vane or claw type pumps to create vacuum for the removal of unwanted fluids and gases. The pumps remove the gases and exhaust them to atmosphere through the exhaust piping system.

Liquids must not be allowed to enter the pumps. Appropriate liquid separation must be completed before gas and liquid mixtures read the Powerex vacuum system. Liquid knock out accessories are available for installation ahead of the Powerex vacuum system. Liquids will damage the vacuum pumps.

Systems consist of multiple vacuum pumps that are automatically controlled and alternated to equalize usage and wear. The vane type vacuum pumps use full synthetic oil for

lubrication, cooling and sealing. The oil is automatically circulated through the pumps and captured in the exhaust filters for reuse. Follow the recommended oil and oil filter change guidelines in the pump manual. If the oil turns dark rapidly or exhibits any other sudden change, refer to the pump manual for appropriate action.

For claw type pumps, monitor the level of the oil in the gear-box and add or renew it as specified in the pump manual.

The motors are mated to the pumps, driving through a flexible coupling element. Some models include cooling fans on the coupling drive hubs and some have separate cooling fans. Follow the pump manual guidelines for coupling, fan and cooler care and maintenance.

The vacuum pump-motor assemblies are mounted on rubber isolation feet. Do not modify or remove the feet.

### CONTROLS

The controls on the Powerex Laboratory Vacuum System do not include a service disconnect and circuit protection for the supply circuit. Selection and installation of these items must be provided in compliance to local and national codes in accordance with each facility's need. The disconnects and protection devices in the Powerex control system are for the motor branch circuits, accessory supply circuits and for the control circuit only.

Systems are available with either basic controls or advanced PXMI touch screen controls. In either case, the systems utilize a programmable logic controller (PLC) to operate the number of pump motors required to meet demand in response to vacuum level as detected by the vacuum transducer or pressure switches. The PLC automatically alternates the lead designation and brings on lag pumps as needed, equalizing run time on the sets in the system.

Lead alternation is 24 hours, unless the minimum run timer is engaged, in which case the run cycle is finished before the alternation occurs. The controls automatically provide minimum run timer functions for the vacuum pump motors, so that short on-off cycles and frequent starting are prevented. The control panel includes Hand-Off-Auto selector switches for each pump so that a pump can be held on (or off). This can be useful if maintenance or diagnostic procedures are being performed. Hour meters show the actual running hours or each pump-motor set to facilitate maintenance.

PXMI controls allow the vacuum set points to be adjusted through the menus on the screen. Systems with basic controls using mechanical vacuum switches can be adjusted by carefully turning the adjustment ring on the switch body. Incorrect adjustment will result in erratic control function.

The controls have a transformer to provide operating voltage. The transformer is sized for the loads imposed by the Powerex factory controls and should not be utilized for any other purpose. PXMI control panels (optional) utilize a back up transformer with a reserve transformer in use alarm.

Local alarms are provided for low vacuum alarm and general fault alarm. The general fault alarm includes the reserve transformer in use, motor overload and high temperature alarm. The wiring connection point for the alarms is on the terminal strip in the control panel box, with good conditions being contacts closed. (If a wire connection is lost, the result is an alarm.)

All control platforms feature an isolation valve on the vacuum line for vacuum sensors. Close this valve to prevent damage to the vacuum sensing equipment during any pressure testing of the vacuum lines.

## FILTERS, CHECK VALVES AND ISOLATION VALVES

Each vacuum pump has an intake filter that will remove solid particles from the gas stream. The element is inside the canister style housing and is accessible by releasing the spring clamps and removing the cover. In most cases it will be necessary to vent air into the filter canister to relieve the vacuum before the cover can be removed. The canister cover or the canister body main pipe thread fitting has a small pipe plug for that purpose. Use a hex key wrench to remove the plug, relieve the vacuum and then replace the plug. Filter elements have pleated polyester elements designed to fit the canister. Use factory replacement elements to assure a good fit and avoid leak paths that could allow damaging particles to enter the pumps. When replacing elements be careful to avoid dislodging accumulated debris that can then be sucked into the pump and cause damage. Clean the inside of the canister carefully.

Each vacuum pump is equipped with a check valve between the intake filter and the pump inlet. The check valve assures that when a pump is off, air does not flow backwards through the pump and into the system.

The manually actuated quarter turn isolation valve is ahead of the intake filter, between it and the system. It must be closed when isolating a pump to perform some maintenance actions or to perform system diagnostics. The system piping will include a union assembly after the isolation valve to allow a pump to be removed without disassembling the remainder of the piping system.

## OPTIONAL AUTO PURGE SYSTEM

**(PXMI CONTROL PANELS ONLY)** Powerex Laboratory Vacuum systems can be ordered with Auto Purge valves. Pneumatically operated, electrically controlled or all electric valves are available. If the pneumatically operated valves are selected, an external source or air pressure is required. The clean, dry air should have a minimum pressure of 80 psig.

The auto purge system operates so that fresh room air is allowed to flow through the pumps for 15 minutes after they are no longer needed to provide vacuum. The auto purge run time is combined with the minimum run timer. This prevents condensation or accumulation of unwanted vapors or gases in the pump when it is turned off. The auto purge intake valve has a particulate filter, vacuum gauge and small valve upstream. The valve is set to maintain 15 inches of intake vacuum to avoid overloading the pump motor yet still providing sufficient fresh air to flush the pump. A switch to allow manual purge valve operation in the event of control malfunction is included in the control panel.

## HIGH TEMPERATURE SWITCHES

In some cases it can be useful to monitor the oil sump temperature. Powerex offers factory installed temperature switches that work with the PLC control that will shut off the pump motor if the recommended oil temperature is exceeded. The control will display an alarm status and log.

## VACUUM RECEIVER

The Powerex system includes a lined vacuum receiver with sight gauge to allow storage of some vacuum. The receiver will help smooth out pulsations in vacuum levels from pumps starting and stopping and from variable demand loads on the system. The receiver should not be relied on to act as a liquid removal device. It is equipped with a manual or optional auto drain to allow periodic removal of any liquid that has accumulated during normal operation. Do not modify the receiver or use it for any other purpose than its intended use.

### **CAUTION**

*Factory installed receiver is used for vacuum capacity only and is NOT a collection receiver.*

### **DANGER**

*Never drill holes in, or perform any welding on receiver tanks (unless qualified by ASME to do so) or use them beyond the rated pressure settings. Never mount other machinery or equipment on receivers.*



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## FRAMES OR TANK MOUNT STRUCTURE

Powerex designed the system to bear the weight and stress of the vacuum pumps, controls, and receiver tank. When lifting the system, use the designated fork lift slots or rig straps to lift the main system skid. Do not attempt to lift the system using individual component lifting hooks and eyes.

Piping may need to be supported to avoid damaging the supplied flex connectors for intake and exhaust.

## OPERATION AT HIGH ALTITUDES:

Vacuum pumps are sensitive to reduced atmospheric pressure encountered as altitude increases. Powerex will adjust the operating set points (on basic control panels) to compensate for altitude if the original order is designated for high altitude and the expected conditions provided to us. In the case of claw type pumps, the vacuum relief valve on the pump itself will be adjusted as well. **IF PUMPS ARE REPLACED IN THE FIELD, SPECIFY THE ALTITUDE SO POWEREX CAN PROVIDE PROPERLY ADJUSTED RELIEF VALVES.** Operation at too deep a vacuum in high altitude conditions can overheat and damage a claw pump.

If pumps are replaced without notifying Powerex of the conditions, adjusting the relief valves is the responsibility of the user and installer. Contact Powerex for proper settings.

## INSTALLATION

### ⚠️ WARNING

*Disconnect, tag and lockout power before attempting to install, service, relocate or perform any maintenance.*



### ⚠️ CAUTION

*Do not lift or move unit without appropriately rated equipment. Be sure the unit is securely attached to lifting device used. Do not lift unit by holding onto tubes or coolers. Do not use pumps to lift other attached equipment.*

## INSTALLATION SITE

1. The vacuum system must be located in a clean, well lit and well ventilated area.
2. The area should be free of excessive dust, toxic or flammable gases and moisture.
3. Never install the vacuum system where the surrounding temperature is higher than 104°F or where humidity is high.
4. Clearance must allow for safe, effective inspection and maintenance.

### MINIMUM CLEARANCES

Front	36 inches
Above & Other sides	24 inches

5. If necessary, use metal shims or leveling pads to level the system. Never use wood to shim the unit.
6. The frame is drilled to allow bolting to the floor. Secure as necessary. Rubber composite isolation pads should be used to minimize transmission of noise and vibration to the building. Additional measures for isolation may be required. Drill a hole through the isolation pad and center it under the mounting point.
7. Some systems are built with multiple frames and must be installed and the air and electrical connections between the frames made at the time of installation. Be sure to install the system in the same configuration as shown on the system drawing so that the flexible connection hoses and electrical lines will fit.

## VENTILATION

1. If the vacuum system is located in a totally enclosed room, an exhaust fan with access to outside air make up air must be installed.
2. Never restrict the cooling fan exhaust air. Maintain a minimum of 2 feet of clearance around the entire unit.
3. Never locate the vacuum system where hot exhaust air from other heat generating units may be pulled into the unit.

## WIRING

### ⚠️ DANGER

*Lock out and tag out the electrical supply before servicing the equipment.*



### ⚠️ DANGER

*Electrical shock hazard. Make sure the system is grounded in accordance with NEC and local requirements.*



All electrical hook-ups must be performed by a qualified electrician. Installations must be in accordance with local and national electric codes. Make sure power supply conductors are sized adequately for full system demand.

## PIPING

The system may have temporary shipping supports in place. These should be removed when the system piping is connected to the building piping. Appropriate supports should be added to the system when building tie in is completed.

The system has a single point inlet with a flexible connector. Each pump is supplied with a flexible connector for tying in to the system exhaust. A drip leg and a drain valve are provided near the exhaust fitting of each vacuum pump. The drip leg must prevent collected condensation from draining back into the pump or pumps.

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<b>Pipe Size Requirements</b>			
System CFM	Minimum Pipe Size for 100 feet	Minimum Pipe Size for 300 feet	Minimum Pipe Size for 600 feet
5	1.0	1.25	1.5
7	1.0	1.25	1.5
11	1.25	1.5	1.5
21	1.25	1.5	1.5
26	1.25	1.5	2.0
32	1.25	1.5	2.0
38	1.5	2.0	2.5
52	1.5	2.0	2.5
58	1.5	2.5	2.5
63	2.0	2.5	2.5
65	2.0	2.5	3.0
87	2.0	2.5	3.0
104	2.0	3.0	3.5
111	2.5	3.0	3.5
154	2.5	3.0	3.5
156	2.5	3.5	4.0
168	2.5	3.5	4.0
195	3.0	3.5	4.0
258	3.0	3.5	4.0
260	3.5	4.0	5.0
387	3.5	4.0	5.0
516	4.0	5.0	6.0

<b>Approximate system CFM equals the number of pumps running times CFM in table below. (Data below is for reference only, if actual pump CFM is higher than shown, use the higher value.)</b>		
HP	Vane Pump CFM @ 19"	Claw Pump CFM @ 19"
1.0	5	
1.5	7	
2.0	11	16
3.0	17	21
4.0		29
5.0	26	
5.0	38	
5.4		38
6.4		52
7.5	52	65
8.7		77
10.0	65	84
10.0	77	
15.0	111	129
20.0	137	
25.0	168	

If the system extends beyond 600 equivalent straight feet, use one size larger pipe.

Pipe Size	Equivalent length for 90° elbow, cross, or tee	Equivalent length for 45° elbow
	3.0 feet	1.5 feet
1.5	3.75 feet	1.8 feet
2.0	5.0 feet	2.5 feet
2.5	6.25 feet	3.1 feet
3.0	7.5 feet	3.8 feet
3.5	8.78 feet	4.4 feet
4.0	10.0 feet	5.0 feet
5.0	12.5 feet	6.25 feet

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1. Make sure the piping is lined up without being strained or twisted when assembling the piping for the system.
2. The exhaust piping should be kept short and have the least restriction possible. The flex connector supplied by Powerex may be repositioned (changed from vertical to horizontal and the elbow turned or removed) if desired to achieve a more effective installation to match the field installed exhaust piping. Repositioning is desirable if the final system plumbing design can be shorter by doing so.
3. Never use any piping smaller than the pump connection. To determine the minimum required pipe size for a vacuum system exhaust, calculate the equivalent straight length of the run. Never use a pipe size smaller than the flex connector supplied by Powerex or smaller than the size shown in the 100 foot column on the chart for the CFM of the pump. The equivalent straight length is the length of all the pipe needed from the flex connector to the final outlet plus a factor for each elbow, cross or tee. Pipe must be smooth ID. If rough pipe is used, increase by one size.
4. If a grating or grille is used at the end of the exhaust pipe, make sure its open area is at least equal to the area of the exhaust pipe.

### OPERATION

#### BEFORE START UP

1. Make sure all safety warnings, labels and instructions have been read and understood before continuing.
2. Remove any shipping materials, brackets, etc.
3. Ensure all fuses, circuit breakers, etc., are properly sized.
4. Verify that all pumps have the proper amount of oil in them for operation. See the enclosed manual from the pump manufacturer for correct oil type to use.
5. Confirm electric power source and ground have been firmly connected. Make sure the electrical control box door is closed and latched.
6. Make sure inlet filter is properly installed and all piping is connected. Open the isolation valves for each vacuum pump. Open the valve to the receiver. Close the receiver drain valve.
7. Make sure all selector switches on the control panel are OFF.

#### **⚠WARNING**

*Risk of injury.  
Make sure no*

*one is in contact with any moving parts during the rotation check.*



8. Energize the main electric power. Visually check rotation of each vacuum pump by bumping (momentarily turning on and then off) using the “Hand” position of the selector switch on the control panel. If rotation is incorrect, have a qualified electrician correct wiring to reverse the rotation.

#### **NOTICE**

*If all pumps are running in the wrong direction, change the incoming power leads to correct rotation.*

#### **NOTICE**

*On some claw vacuum pumps, the fan is powered by a separate motor. The fan rotation may be different from the main shaft rotation direction.*

#### START-UP AND OPERATION

1. Follow all procedures under “Before Start-Up” before attempting operation of the vacuum pump.
2. Make sure all selector switches are in the OFF position.
3. Switch on electric source.
4. Open tank connection valve or valves completely.
5. Using the selector switches on the control panel, turn on each pump—motor in the “Auto” mode until all are running.
6. Check the vacuum level using the system gauge. The control system will turn off the vacuum pump motors when the vacuum level is maintained and the minimum run timer conditions are satisfied.
7. Check for excessive vibration, unusual noises or leaks

during operation. If problems are detected, shut down the system and make corrections or repair as needed before operating the system

8. Pumps may be operated in “Hand” mode to override the function of the automatic controls. The pumps and the system will not be damaged during “hand” mode operation. The pumps are equipped with automatic vacuum limiting valves if needed to avoid damage.
9. In normal operation, leave all selector switches in the “Auto” position and allow the controls to cycle the pumps as needed based on vacuum demand.

**MAINTENANCE**

**LUBRICATION FOR LUBRICATED VANE PUMPS**

Refer to the manual from the vacuum pump manufacturer for lubrication intervals and type of oil to use. Lubricated vane vacuum pumps are factory filled at Powerex with a high quality, synthetic PAO based ISO100 oil. The oil must be changed at intervals specified in the pump manual.

**NOTICE** *If the gas being pumped through the vacuum system is known to be incompatible with PAO oils, the user must drain and refill the vacuum pumps with suitable oil before use. Failure to do so will void the warranty.*

**NOTICE** *If the oil is observed to be turning black or darkening rapidly or becoming contaminated in some other way the user must flush the pump and change the oil to a suitable type for the application. Failure to monitor and change oil will void the warranty. See the pump manual for the flush and refill procedure.*

**Maintenance Schedule**

Item	Action Needed	Operating Hours									Remarks
		Daily	100	500	2000	2500	5000	10,000	15,000	20,000	
Inlet air filter	Inspect, Replace			●		▲					Inspect every 500 hours; Replace every 2500 hours or less
Blower fan	Clean						●	●	●	●	
Fan shield	Clean						●	●	●	●	
Pump fans	Clean						●	●	●	●	
Vacuum switch	Inspect						●	●	●	●	
Oil level	Inspect	●									Check oil level and condition daily; See pump manual for details
Oil											See pump manual for details and instructions.
Oil filter											See pump manual for details and instructions.
Drip leg drain	Open		●								Open every 100 hours of use and allow to drain; inspect proper working order
Exhaust filters											See the pump manual for details.

- Inspect
- ▲ Replace

**NOTES:**

1. Inspect and perform maintenance periodically according to the maintenance schedule.
2. The maintenance schedule relates to the normal operating conditions. If the circumstances and load condition are adverse, shorten the cycle time and perform maintenance accordingly.

## TROUBLESHOOTING GUIDE

Problem	Cause	Corrective Action
Lag Alarm	Overload Tripped	<ol style="list-style-type: none"> <li>1. Reset overload; if problem continues, check motor amp draw</li> <li>2. Verify overload is set to the correct value (see electrical drawing)</li> <li>3. Verify wire gauge is correct for amp draw</li> </ol>
	Pump/Motor Failure	<ol style="list-style-type: none"> <li>1. Check drive coupling; replace if needed.</li> <li>2. Verify that pump shaft turns freely; repair or replace as necessary</li> <li>3. Check vacuum discharge piping to verify air is being exhausted; repair or replace as necessary</li> <li>4. Verify voltage to the motor; repair wiring or replace motor as necessary</li> </ol>
	Vacuum Consumption	<ol style="list-style-type: none"> <li>1. Repair leaks</li> <li>2. Inspect purge valves are closing; repair or replace as necessary</li> </ol>
	Switch Failure	Check continuity on lead vacuum switch
High Temperature Alarm	High Temperature	Verify ambient temperature is below 104°F
	Lost Connection	Inspect high temperature probe and connections; replace if necessary

### WARRANTY COVERAGE AND MAINTENANCE

In the event that a component or system fails or malfunctions, Powerex will request records or evidence of maintenance activities. Failure to perform maintenance actions will void warranty coverage for those resulting failures or malfunctions.

### TROUBLESHOOTING GUIDE:

**System has a motor overload fault:** Reset the overload, and verify that it is set at 125% of the motor nameplate full load amperage. Verify all motor lead connections at the control panel and in the motor junction box are secure. If there are scorch marks or other signs or heat at the connections, repair or tighten the connection as needed. Verify the voltage during a start up cycle does not drop more than 10% below the nominal circuit voltage. Low voltage will result in high amp draw, slow starting and lead to motor damage. Increase the available amperage in the supply circuit to resolve. If nuisance tripping persists it may be necessary to replace the OL device.

Measure the amp draw while running under normal load. If the amp draw significantly exceeds the motor value, look for the cause. Possible causes are: restricted exhaust filters, deteriorated oil and possible pump degradation from improper lubrication. (If detected early, degraded oil can be changed and proper pump function restored. If pumps are

operated for extended time with poor oil lubrication, internal parts can be damaged and require extensive service to restore proper function.

### Vacuum pumps run all the time or run more than

**expected: NOTE:** system includes 10 minute minimum run timers for all motors. If demand is frequent, the pumps may be seeing a call for and running often. To diagnose, isolate the system from the facility and verify proper control function. Verify that the system does not have significant vacuum leaks while isolated. If the control is working properly and the Powerex system is not experiencing vacuum leaks, then either demand is high or leaks exist in the facility piping that is increasing demand.

**Oil is turning dark:** Pump is running in ambient conditions that are too hot, or is operating with process gas that is causing oil oxidation and degradation. It may be necessary to change oil and filters more often. Blocked exhaust filters can contribute to hot running.

**Oil is milky or creamy:** Vacuum pumps are ingesting water. Correct system flow by installing liquid knock out devices ahead of the system intake point. Sustained operation with milky or creamy oil will damage internal pump components requiring extensive rebuilding or pump replacement.

**PARTS LIST**

<b>MECHANICAL PARTS</b>								
<b>System Intake Pipe Size</b>	<b>Intake Flex Hose*</b>	<b>Pump Intake Pipe Size</b>	<b>Pump Intake Flex Hose</b>	<b>Intake Filter Assembly</b>	<b>Filter Element</b>	<b>Intake Check Valve</b>	<b>Drip Leg</b>	<b>Qty.</b>
1 inch	VP002005AV	1 inch	VP002005AV	VP000502AV	VP000508AV	VP000404AV	D-1403 (ALL SYSTEMS)	1/pump
1-1/2 inch	VP002002AV	1-1/2 inch	VP002002AV	VP000519AV	VP000509AV	VP002002AV		
2 inch	VP002001AV	2 inch	VP002001AV	VP000520AV	VP000510AV	VP000407AV		
3 inch	VP002006AV	3 inch	VP002006AV	VP000515AV	VP000516AV	VP000408AV		

**\*NOTE:** The intake flex hose and vacuum gauge only require only 1 piece per system instead of a quantity of 1 piece per pump.

<b>MECHANICAL PARTS</b>						
<b>Pump Exhaust Pipe Size</b>	<b>Pump Discharge Flex Hose</b>	<b>Pneumatic Isolation Purge</b>	<b>Pneumatic and Electric Purge</b>	<b>Electric Isolation Purge</b>	<b>Vacuum Gauge*</b>	<b>Qty.</b>
1 inch	VP002005AV	IS503300AV	IS503302AV	IS503403AV	GA031300AV (ALL BASIC SYSTEMS)	1/pump
1-1/2 inch	VP002002AV			IS503404AV		
2 inch	VP002001AV	IS503405AV				
3 inch	VP002006AV	IS503301AV				

<b>FOR LUBRICATED MODELS ONLY</b>		
<b>Description</b>	<b>Part No.</b>	<b>Qty.**</b>
Full synthetic oil	AM004403AV	1 gallon

**\*\*NOTE:** Quantity of oil needed will vary based on pump model.

**PARTS LIST (CONT.)**

**LUBRICATED VANE VACUUM PUMP-MOTOR SETS:**

<b>PUMP-MOTOR ASSEMBLY 60Hz MODELS**</b>				
<b>Digits in model no.</b>	<b>Voltage</b>	<b>Part No.</b>	<b>High Temperature Switch</b>	<b>Qty.</b>
*020*	208-230/460	VPB02000AV	AM003015AV	1/pump
*030*		VPB03000AV		
*040*		VPB05001AV		
*050*		VPB05002AV	AM003014AV	
*075*		VPB07500AV	AM003015AV	
*100*		VPB10000AV/VPB10001AV		
*150*		VPB15000AV		
*200*		VPB20000AV		
*250*		VPB25000AV		

**OIL-LESS VACUUM PUMP-MOTOR SETS:**

LCVD \_\_x\_y 1 where \_\_ digits are:

<b>PUMP-MOTOR ASSEMBLY 60Hz MODELS**</b>					
<b>Digits in model no.</b>	<b>Digits in model no.</b>	<b>Voltage</b>	<b>Pump-motor set Part No.</b>	<b>High Temperature Switch</b>	<b>Qty.</b>
*020x2*		208	CVB02002AV	AM002015AV	1/pump
*020x3*	*020x4*	230/460	CVB02000AV		
*030x2*		208	CVB03002AV		
*030x3*	*030x4*	230/460	CVB03000AV		
*050x2*		208	CVB04002AV		
*050x3*	*050x4*	230/460	CVB04000AV		
*060x2*		208	CVB05402AV		
*060x3*	*060x4*	230/460	CVB05400AV		
*070x2*		208	CVB06402AV	AM003016AV	
*070x3*	*070x4*	230/460	CVB06400AV		
*090x2*		208	CVB07503AV		
*090x3*	*090x4*	230/460	CVB07500AV		
*100x2*		208	CVB10004AV	AM003020AV	
*100x3*	*100x4*	230/460	CVB10003AV	AM003011AV	
*150x2*		208	CVB15000AV		
*150x3*	*150x4*	230/460	CVB15000AV		

\*\* For 50 Hz models, contact factory.

**PARTS LIST (CONT.)**

<b>ELECTRICAL PARTS</b>				
<b>Type of System</b>	<b>Description</b>	<b>Basic Control Panel Part Number</b>	<b>HMI or PBMI Control Panel Part Number</b>	<b>Qty.</b>
DUPLEX 208-460V	Transformer Fusing 100VA 460V (1A)	JP007703AV	N/A	2/transformer
	Transformer Fusing 100VA 208-460V (1.25 A)	JP007711AV		1/transformer
	Transformer Fusing 100VA 208-230V (2A)	JP007707AV		2/transformer
TRIPLEX & QUADPLEX 208-460V	Transformer Fusing 200VA 460V (2A)	JP007707AV		2/transformer
	Transformer Fusing 200VA 208-460V (2.5A)	JP007712AV		1/transformer
	Transformer Fusing 200VA 208-230V (4A)	JP007709AV		2/transformer
DUPLEX, TRIPLEX, QUADPLEX 208-460V	Transformer Fusing 500VA 230-460V (5A)	N/A	JP007714AV	2/transformer
	Transformer Fusing 500VA 208-460V (7A)		JP007715AV	1/transformer
	Transformer Fusing 500VA 208V (6A)		JP007710AV	2/transformer
DUPLEX, TRIPLEX, QUADPLEX	HOA switch (Illuminated)	PE000552AV	N/A	1
	HOA switch (Non-illuminated)	N/A	PE000542AV	1
	HOA switch (contactor block)	PE000553AV	PE000543AV	1
DUPLEX, TRIPLEX, QUADPLEX	Transducer	N/A	PE000436AV	1
DUPLEX, TRIPLEX, QUADPLEX	Cable	N/A	PE000437AV	1
DUPLEX, TRIPLEX, QUADPLEX	Vacuum Switch	VP001303AV	N/A	1
DUPLEX, TRIPLEX, QUADPLEX	Relay	PE000403AV		1

## Powerex Limited Warranty

**Warranty and Remedies. (a) General.** Powerex warrants each Compressor System, Vacuum System, Vacuum Pump, Compressor Air-End, or Powerex branded Accessory (collectively "Products", individually each a "Product") to be free from defects in material and workmanship ("Defects") at the date of shipment. EXCEPT AS SET FORTH BELOW, NO OTHER WARRANTY, WHETHER EXPRESS OR IMPLIED, INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, SHALL EXIST IN CONNECTION WITH THE SALE OR USE OF SUCH PRODUCTS. TO THE EXTENT PERMITTED BY LAW, ANY AND ALL IMPLIED WARRANTIES ARE EXCLUDED. All claims under this warranty must be made in writing and delivered to Powerex, or such claim shall be barred. Upon timely receipt of a claim, Powerex shall inspect the Product claimed to have a Defect, and Powerex shall repair, or, at its option, replace, free of charge, any Product which it determines to have had a Defect at the time of shipment from Powerex; provided, however, that if circumstances are such as to preclude the remedying of Defect by repair or replacement, Powerex shall, upon return of the Product, refund to buyer any part of the purchase price of such Products paid to Powerex. Freight for returning Products to Powerex for inspection shall be paid by buyer. The warranties and remedies herein are the sole and exclusive remedy for any breach of warranty or for any other claim based on any Defect, or non-performance of the Products, whether based upon contract, warranty or negligence.

**(b) (i) Standard Period of Warranty—Parts and Labor—**The purchase of any system includes our standard warranty. Powerex warrants and represents all Products shall be free from Defects for the first eighteen (18) months from the date of shipment by Powerex, or twelve (12) months from the documented date of startup, or five thousand (5,000) hours of use, whichever occurs first. During such warranty period, Powerex shall be fully liable for all Defects in the Products (the "Product Defects"), i.e., all costs of repair or replacement, which may include "in and out" charges, so long as the Products are located in the continental United States, and the Products are reasonably located and accessible by service personnel for removal. "In and out" charges include the costs of removing a Product from buyer's equipment for repair or replacement.

**(ii) Premium Period of Warranty—Parts and Labor—**In order to be eligible for premium warranty coverage, a premium warranty for each system must be purchased when order is placed. Powerex warrants and represents all Products shall be free from Defects for the first thirty (30) months from the date of shipment by Powerex, or twenty-four (24) months from the documented date of startup, or seven thousand five hundred (7,500) hours of use, whichever occurs first. During such warranty period, Powerex shall be fully liable for all Defects in the Products (the "Product Defects"), i.e., all costs of repair or replacement, which may include "in and out" charges, so long as the Products are located in the continental United States, and the Products are reasonably located and accessible by service personnel for removal. "In and out" charges include the costs of removing a Product from buyer's equipment for repair or replacement.

**(c) Additional Period of Warranty—Parts Only (No Labor).** In addition to the above, Powerex warrants each Powerex branded Compressor Air-End and Vacuum Pump shall be free from Defects for a period of forty-two (42) months from the date of shipment by Powerex, or thirty-six (36) months from the documented date of startup, or ten thousand (10,000) hours of use, whichever occurs first. Supplier's repair or replacement or any Product shall not extend the period of warranty of any Product. This warranty applies to the exchange of part(s) found to be defective by an Authorized Powerex Service Center only.

**(d) Coverage** The above mentioned warranty applies to Powerex manufactured units or systems only.

**(e) Exceptions.** Notwithstanding anything contrary herein, Powerex shall have no warranty obligations with respect to Products:

- (i) that have not been installed in accordance with Powerex's written specifications and instructions
- (ii) that have not been maintained in accordance with Powerex's written instructions
- (iii) that have been materially modified without the prior written approval of Powerex; or
- (iv) that experience failures resulting from operating, either intentional or otherwise, in excess of rated capacities or in an otherwise improper manner.

**(f)** The warranty provided herein shall not apply to: (i) any defects arising from corrosion, abrasion, use of insoluble lubricants, or negligent attendance to or faulty operation of the Products; (ii) ordinary wear and tear of the Products; or (iii) defects arising from abnormal conditions of temperature, dirt or corrosive matter; (iv) any OEM component which is shipped by Powerex with the original manufacturer's warranty, which shall be the sole applicable warranty for such component.

**Limitation of Liability.** TO THE EXTENT ALLOWABLE UNDER APPLICABLE LAW, NOTWITHSTANDING ANYTHING TO THE CONTRARY HEREIN, UNDER NO CIRCUMSTANCES SHALL POWEREX BE LIABLE FOR ANY INCIDENTAL, CONSEQUENTIAL, PUNITIVE, SPECULATIVE OR INDIRECT LOSSES OR DAMAGES WHATSOEVER ARISING OUT OF OR IN ANY WAY RELATED TO ANY OF THE PRODUCTS OR GOODS SOLD OR AGREED TO BE SOLD BY POWEREX TO BUYER. TO THE EXTENT ALLOWABLE UNDER APPLICABLE LAW, POWEREX'S LIABILITY IN ALL EVENTS IS LIMITED TO, AND SHALL NOT EXCEED, THE PURCHASE PRICE PAID.

**Warranty Disclaimer.** Powerex has made a diligent effort to illustrate and describe the Products in this literature accurately; however, such illustrations and descriptions are for the sole purpose of identification, and do not express or imply a warranty that the Products are merchantable, or fit for a particular purpose, or that the Products will necessarily conform to the illustrations or descriptions.

**Product Suitability.** Many jurisdictions have codes and regulations governing sales, construction, installation, and/or use of Products for certain purposes, which may vary from those in neighboring areas. While Powerex attempts to assure that its Products comply with such codes, it cannot guarantee compliance, and cannot be responsible for how the product is installed or used. Before purchase and use of a Product, please review the Product applications, and national and local codes and regulations, and be sure that the Product, installation and use will comply with them.

**Claims.** Claims pertaining to the Products, with the exception of warranty claims, must be filed with Powerex within 6 months of the invoice date, or they will not be honored. Prices, discounts, and terms are subject to change without notice or as stipulated in specific Product quotations. All agreements are contingent upon strikes, accidents, or other causes beyond our control. All shipments are carefully inspected and counted before leaving the factory. Please inspect carefully any receipt of Products noting any discrepancy or damage on the carrier's freight bill at the time of delivery. Discrepancies or damage which obviously occurred in transit are the carrier's responsibility and related claims should be made promptly directly to the carrier. Returned Products will not be accepted without prior written authorization by Powerex and deductions from invoices for shortage or damage claims will not be allowed. **UNLESS OTHERWISE AGREED TO IN WRITING, THESE TERMS AND CONDITIONS WILL CONTROL IN ANY TRANSACTION WITH POWEREX** any different or conflicting terms as may appear on any order form now or later submitted by the buyer. All orders are subject to acceptance by Powerex.